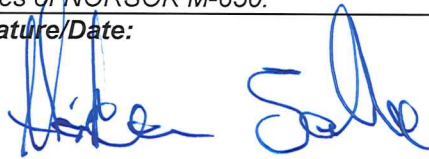




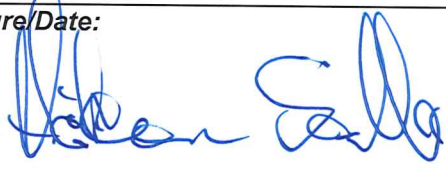
 STAMPERIA DI MENZAGO	Qualification Test Record (QTR) NORSOK M-650				QTR. No.: 04/2022
					Rev. No.: 0
Manufacturer name/address/ Web page:	Stamperia di Menzago srl Via della Concordia, 39 - 21040 Sumirago (VA) Tel 0331-909196 Fax 0331-908511 E mail stamperiadimenzago@libero.it web site www.stamperiadimenzago.it				
Reference standard	NORSOK M-650, Edition 4				
Material designation and MDS No.:	ASTM A 182 F 44 – MDS R14 rev. 6				
Manufacturing Summary doc. No.:	MS 04/2022			Rev. No.: 0	
Products and manufacturing process(es):	Forgings in closed die Bodies, bonnets and valves components Forging according customer drawing up to 85 mm and 9 Kg				
Mandatory conditions and sub-contractors:	Sorbit Srl Heat treatment Sidertest Srl Tests Laboratory I-TT Lab srl Tests Laboratory				
Other information:	Raw material suppliers: Valbruna spa-Sandvik spa- Cogne spa or other approved mill				
Qualification expires:	12-04-2027				
Tested and qualified thickness and weight					
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight kg	Qualified weight kg
Forgings in closed die	TR04/2012	85	85 max	5	10
Qualification/acceptance signatures					
Manufacturer:	Prepared by/Date:13-04-2022 A. Tenconi 		Checked by/Date:13-04-2022 A. Civo 		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. <i>This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.</i>					
Qualified/Accepted by (company name /address):			Signature/Date:		
 NORSOK M-650			 13.04.2022		

 STAMPERIA DI MENZAGO	Qualification Test Record (QTR) NORSOK M-650				QTR. No.: 01/2022						
	Rev. No.: 0										
Manufacturer name/address/ Web page:	Stamperia di Menzago srl Via della Concordia, 39 - 21040 Sumirago (VA) Tel 0331-909196 Fax 0331-908511 E mail stamperiadimenzago@libero.it web site www.stamperiadimenzago.it										
Reference standard	NORSOK M-650, Edition 4										
Material designation and MDS No.:	ASTM A 182 F51/F60 – MDS D44, rev. 6										
Manufacturing Summary doc. No.:	MS 01/2022			Rev. No.:0							
Products and manufacturing process(es):	Forgings in closed die Bodies, bonnets and valves components Forging according customer drawing up to 85 mm and 9 Kg										
Mandatory conditions and sub-contractors:	<table border="0"> <tr> <td>Sorbit Srl</td> <td>Heat treatment</td> </tr> <tr> <td>Sidertest Srl</td> <td>Tests Laboratory</td> </tr> <tr> <td>I-TT Lab srl</td> <td>Tests Laboratory</td> </tr> </table>					Sorbit Srl	Heat treatment	Sidertest Srl	Tests Laboratory	I-TT Lab srl	Tests Laboratory
Sorbit Srl	Heat treatment										
Sidertest Srl	Tests Laboratory										
I-TT Lab srl	Tests Laboratory										
Other information:	Raw material suppliers: Valbruna spa-Sandvik spa- Cogne spa or other approved mill										
Qualification expires:	12-04-2027										
Tested and qualified thickness and weight											
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight kg	Qualified weight kg						
Forgings in closed die	TR01/2012	85	93 max	5	10						
Qualification/acceptance signatures											
Manufacturer:	Prepared by/Date:13-04-2022 A. Tenconi 		Checked by/Date:13-04-2022 A. Civo 								
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.											
Qualified/Accepted by (company name /address):			Signature/Date:								
 NORSOK M-650			 13.04.2022								

 STAMPERIA DI MENZAGO	Qualification Test Record (QTR) NORSOK M-650				QTR. No.: 02/2022						
	Rev. No.: 0										
Manufacturer name/address/ Web page:	Stamperia di Menzago srl Via della Concordia, 39 - 21040 Sumirago (VA) Tel 0331-909196 Fax 0331-908511 E mail stamperiadimenzago@libero.it web site www.stamperiadimenzago.it										
Reference standard	NORSOK M-650, Edition 4										
Material designation and MDS No.:	ASTM A 182 F 53 – MDS D54 rev. 6										
Manufacturing Summary doc. No.:	MS 02/2022			Rev. No.: 0							
Products and manufacturing process(es):	Forgings in closed die Bodies, bonnets and valves components Forging according customer drawing up to 85 mm and 9 Kg										
Mandatory conditions and sub-contractors:	<table border="0"> <tr> <td>Sorbit Srl</td> <td>Heat treatment</td> </tr> <tr> <td>Sidertest Srl</td> <td>Tests Laboratory</td> </tr> <tr> <td>I-TT Lab srl</td> <td>Tests Laboratory</td> </tr> </table>					Sorbit Srl	Heat treatment	Sidertest Srl	Tests Laboratory	I-TT Lab srl	Tests Laboratory
Sorbit Srl	Heat treatment										
Sidertest Srl	Tests Laboratory										
I-TT Lab srl	Tests Laboratory										
Other information:	Raw material suppliers: Valbruna spa-Sandvik spa- Cogne spa or other approved mill										
Qualification expires:	1-04-2027										
Tested and qualified thickness and weight											
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight kg	Qualified weight kg						
Forgings in closed die	TR02/2012	85	85 max	5	10						
Qualification/acceptance signatures											
Manufacturer:	Prepared by/Date: 13-04-2022		Checked by/Date: 13-04-2022								
	A. Tenconi 		A. Civo 								
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.											
Qualified/Accepted by (company name /address):			Signature/Date:								
  NORSOK M-650			 13.04.2022								

 STAMPERIA DI MENZAGO	Qualification Test Record (QTR) NORSOK M-650				QTR. No.: 03/2022						
					Rev. No.: 0						
Manufacturer name/address/ Web page:	Stamperia di Menzago srl Via della Concordia, 39 - 21040 Sumirago (VA) Tel 0331-909196 Fax 0331-908511 E mail stamperiadimenzago@libero.it web site www.stamperiadimenzago.it										
Reference standard	NORSOK M-650, Edition 4										
Material designation and MDS No.:	ASTM A 182 F 55 – MDS D54 rev. 6										
Manufacturing Summary doc. No.:	MS 03/2022				Rev. No.: 0						
Products and manufacturing process(es):	Forgings in closed die Bodies, bonnets and valves components Forging according customer drawing up to 85 mm and 9 Kg										
Mandatory conditions and sub-contractors:	<table border="0"> <tr> <td>Sorbit Srl</td> <td>Heat treatment</td> </tr> <tr> <td>Sidertest Srl</td> <td>Tests Laboratory</td> </tr> <tr> <td>I-TT Lab srl</td> <td>Tests Laboratory</td> </tr> </table>					Sorbit Srl	Heat treatment	Sidertest Srl	Tests Laboratory	I-TT Lab srl	Tests Laboratory
Sorbit Srl	Heat treatment										
Sidertest Srl	Tests Laboratory										
I-TT Lab srl	Tests Laboratory										
Other information:	Raw material suppliers: Valbruna spa-Sandvik spa- Cogne spa or other approved mill										
Qualification expires:	12-04-2027										
Tested and qualified thickness and weight											
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight kg	Qualified weight kg						
Forgings in closed die	TR03/2012	85	85 max	5	10						
Qualification/acceptance signatures											
Manufacturer:	Prepared by/Date: 13-04-2022		Checked by/Date: 13-04-2022								
	A. Tenconi 		A. Civo 								
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.											
Qualified/Accepted by (company name /address):			Signature/Date:								
 NORSOK M-650			 13.04.2022								